

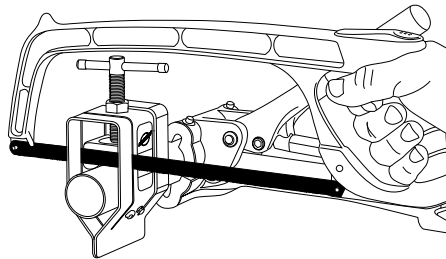
**PARK TOOL CO.** 5115 Hadley Ave. N., St. Paul, MN 55128 (USA) [parktool.com/SG-7.2](http://parktool.com/SG-7.2)

### SG-7.2 Oversized Adjustable Saw Guide

- Accurately guides a hacksaw to cut fork columns, aero seat posts, and integrated seat tubes
- Two cutting slot widths for standard and carbon composite cutting blades
- Works on aero tubes up to 70 mm (2.75") and round tubes from 22 mm (0.875") to 45 mm (1.75")

#### Instructions:

1. Mark the desired location of the cut on the tube.
2. Clamp tube in a Park Tool Repair Stand and rotate to the horizontal position.
3. Slide SG-7.2 on tube until mark is visible through the cutting slot. Use the narrow slot if using a standard hacksaw blade. Use the wider slot if using a blade specifically for cutting carbon composite. Tighten handle to secure. When cutting an aero tube, position narrow part of tube in center of floating V block (ref. #3).
4. Set blade of hacksaw in cutting slot and saw through tube. Do not apply excessive pressure on the blade. Keep hacksaw traveling straight down the slot. Always use a sharp blade. Use of a dull blade may result in an inaccurate cut.
5. Loosen handle and slide SG-7.2 on tube to expose cut end of tube. For metal tubes, finish outside and face of tube with a flat file. De-burr inside of metal tube with a round file or de-burring tool. Finish end of carbon composite tube with fine sandpaper.
6. Remove SG-7.2 from tube.



### SG-7.2 PART NUMBERS

Ref. #	Part #	Description	Qty.
1	796R	Body Assembly	1
2	794C	Handle Assembly	1
3	797	Floating V Block	1
4	795	Fender Washer	1
5	724	Flanged Button Head Screw M3 x 8	1
6	800-2	Frame Pad	2
7	467-1	Retaining Clip	4
8	160	End Cap	2

